

FIG. 1

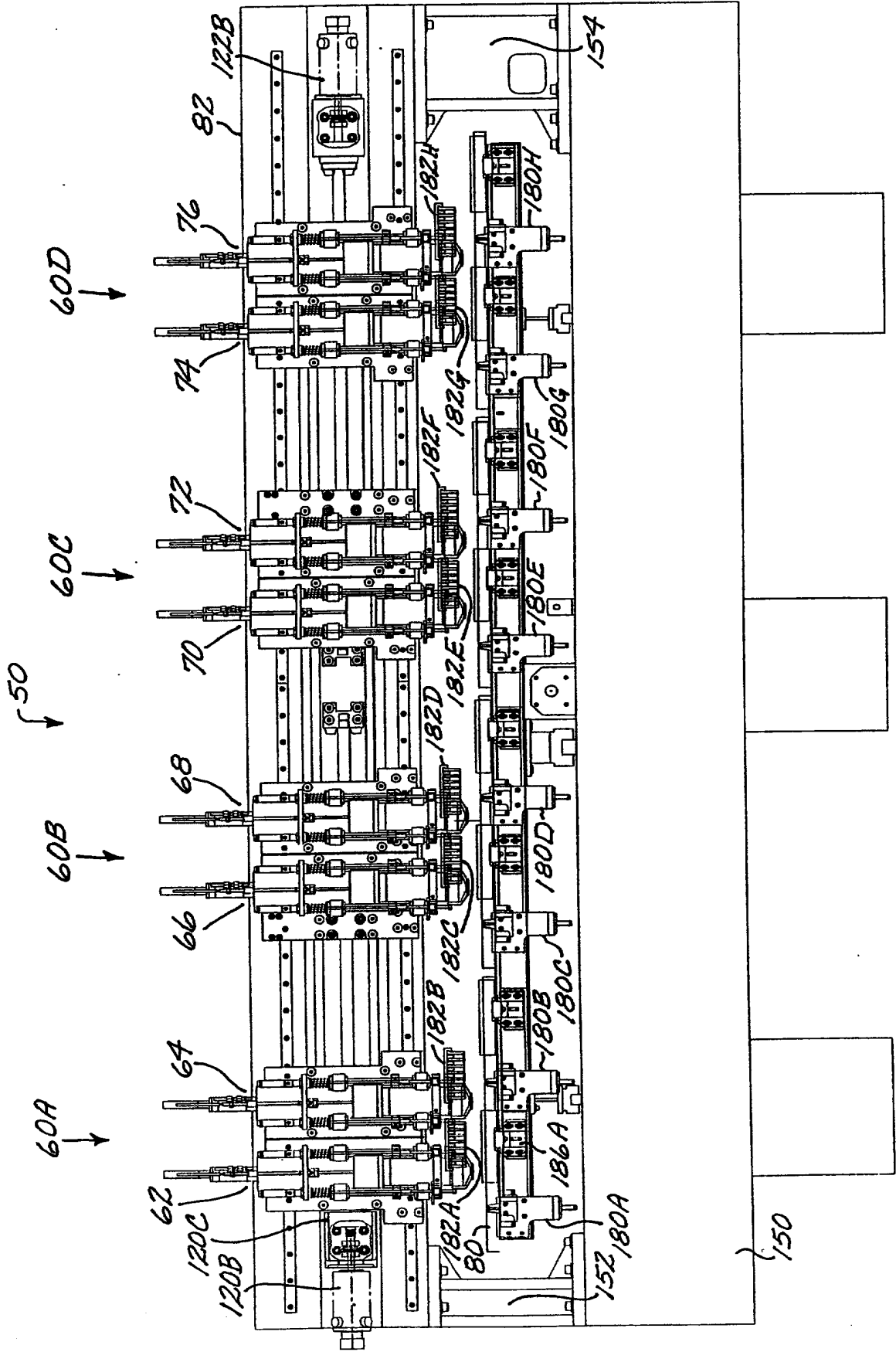
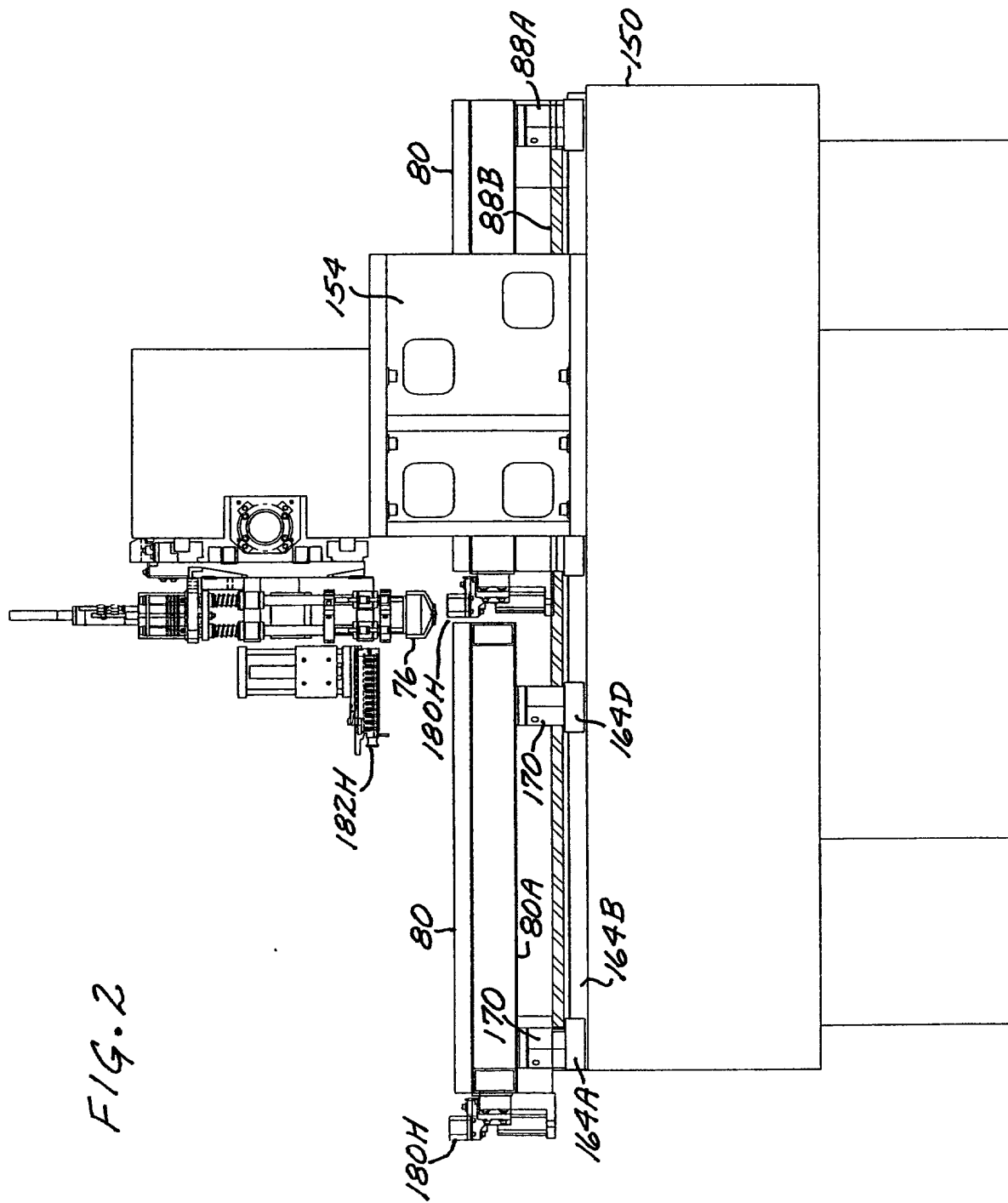


FIG. 2



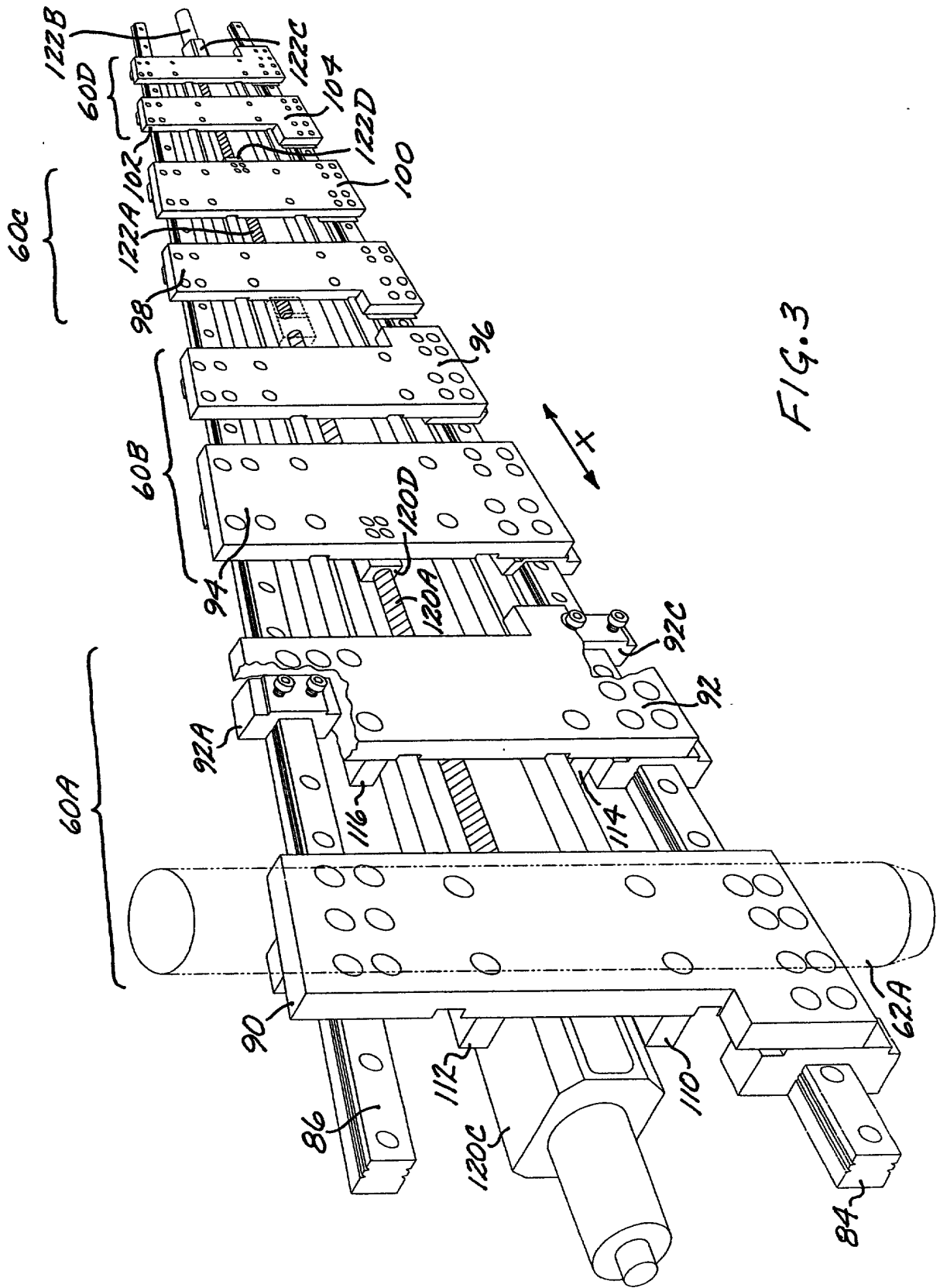
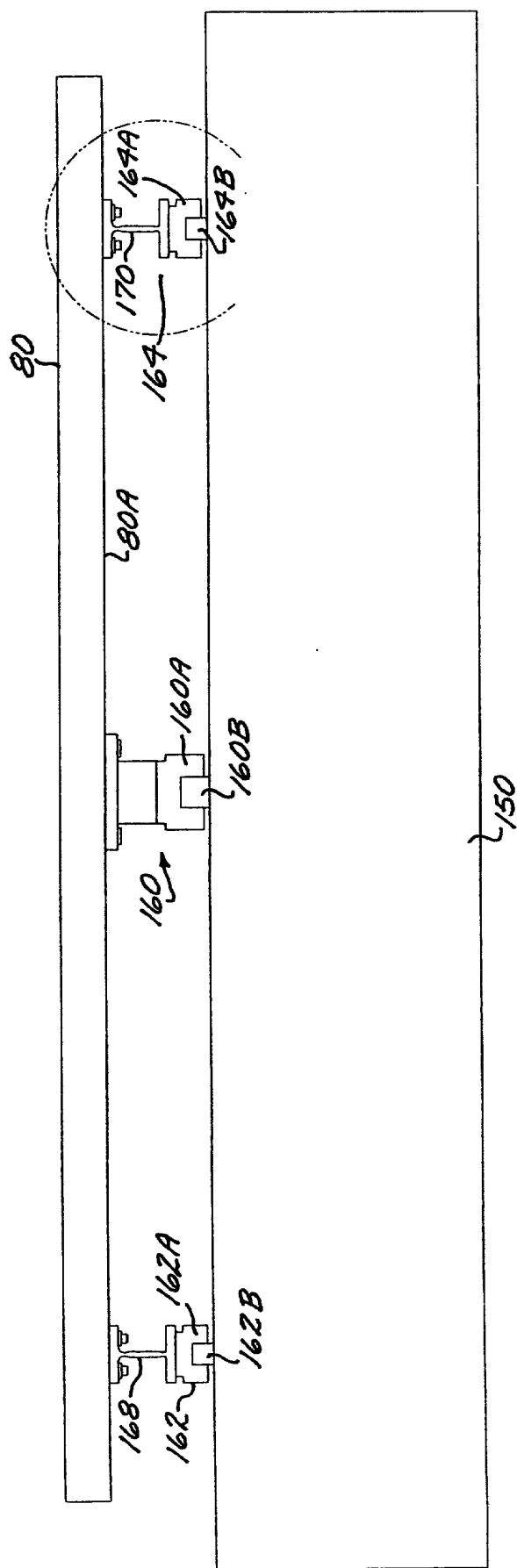


FIG. 3

FIG. 4



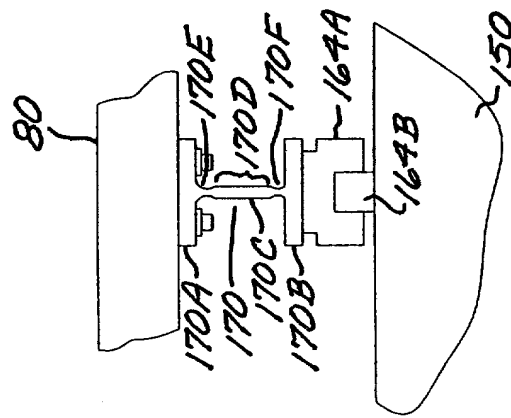


FIG. 5

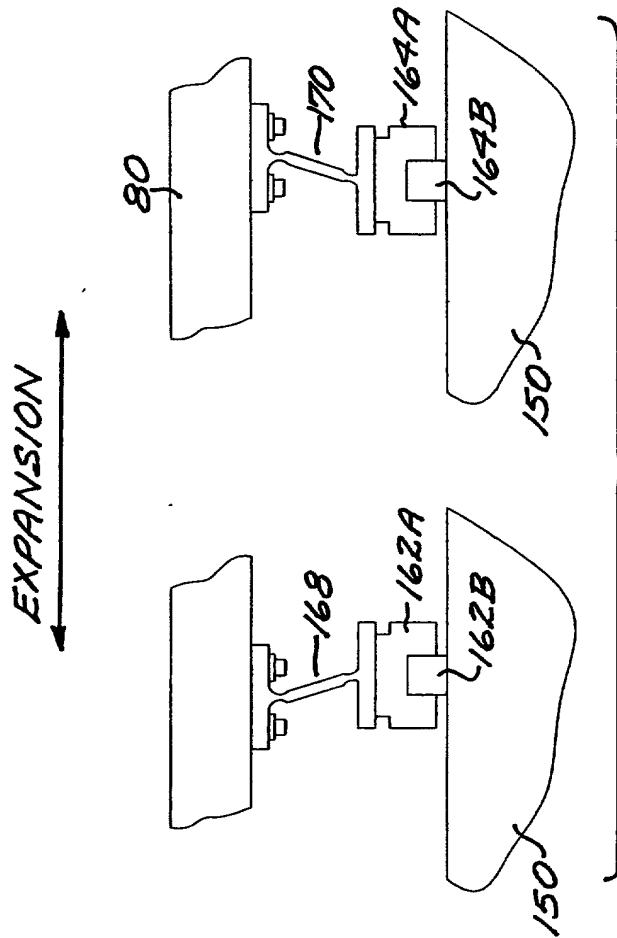


FIG. 6

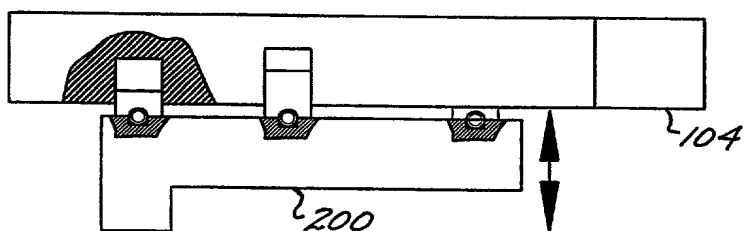


FIG. 9

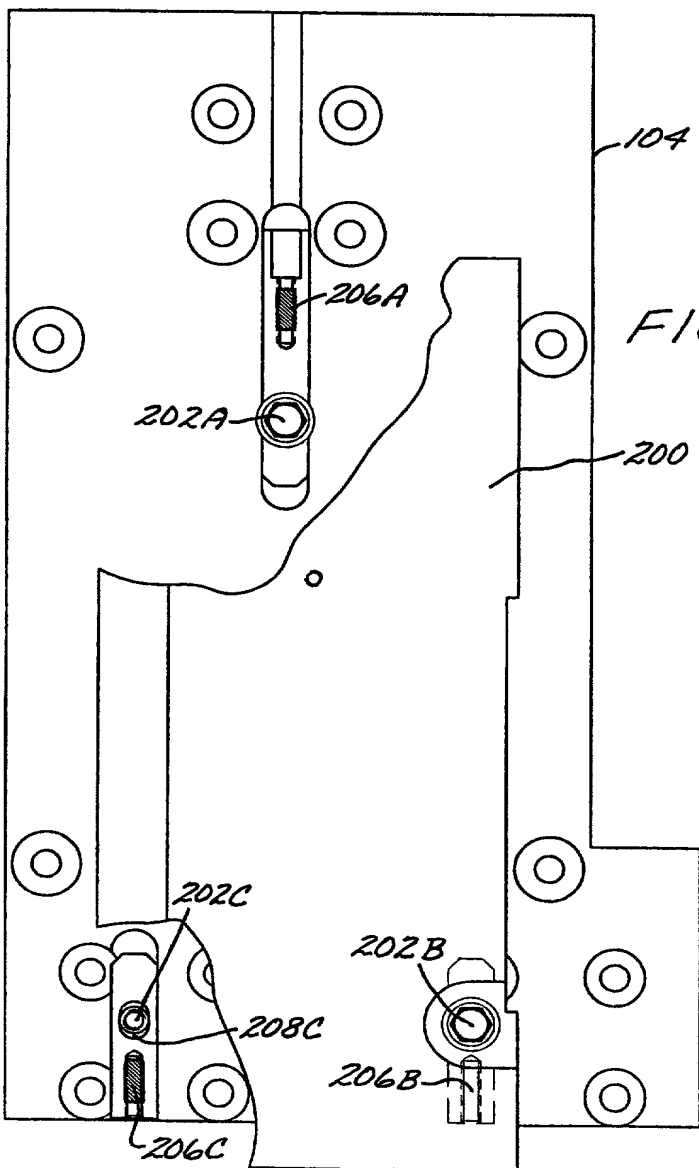


FIG. 7

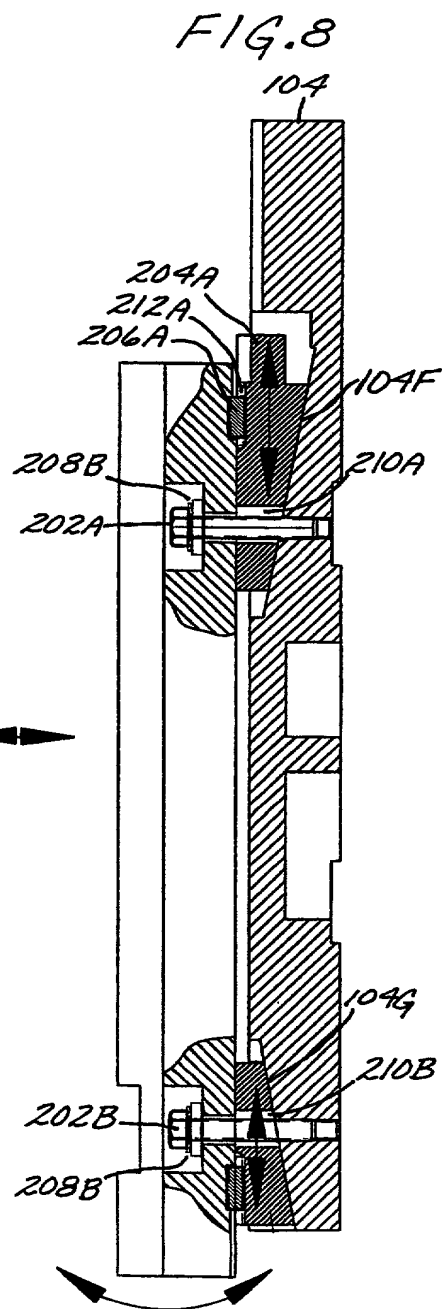


FIG. 8

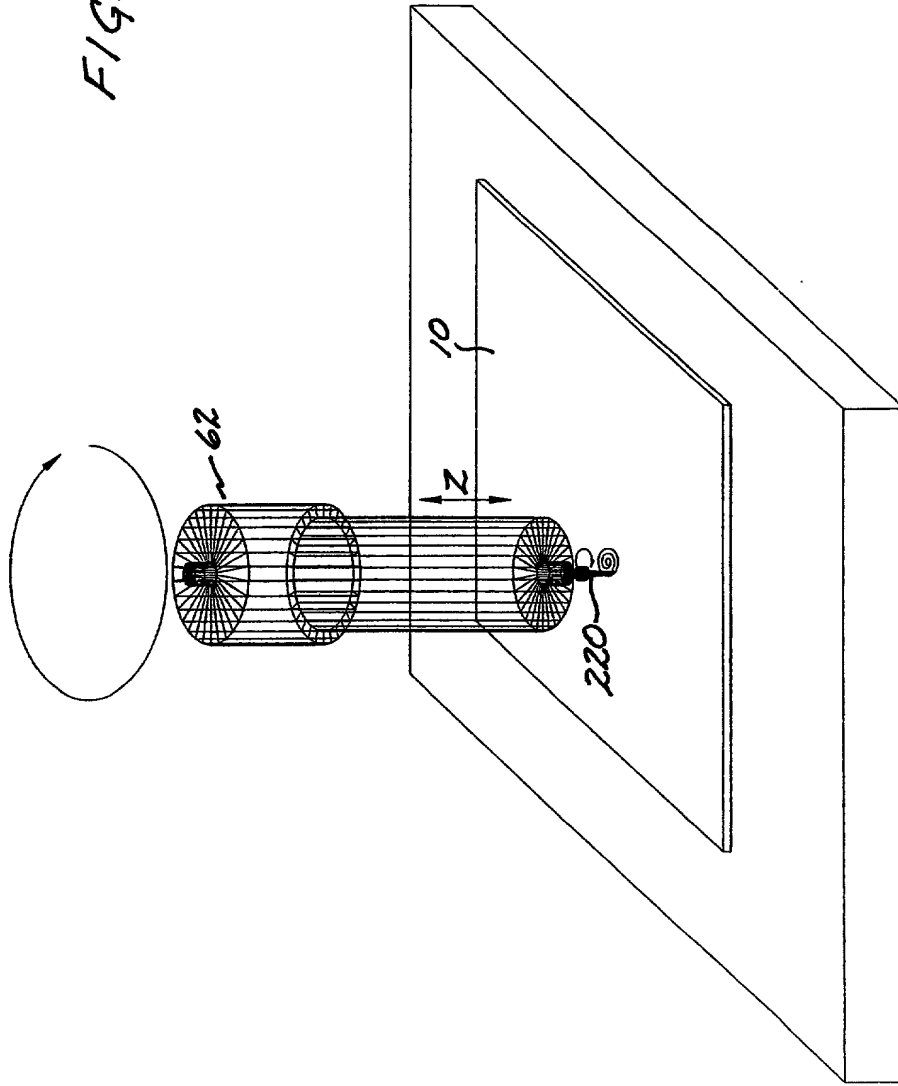
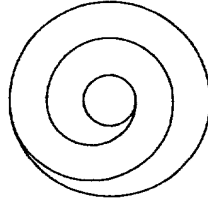


FIG. 10



ROUTER PATH THROUGH THE
MATERIAL TO EVACUATE HOLE
VOLUME IN CHIP FORM

